B. United International, Inc. Portfolio of World Classic Ales & Lagers / Vintage Collection / Award Winning British Ales / Japanese Sakes / French Ciders / Meads



Kiuchi Shuzou, Ltd. 1257 Konosu, Naka-Machi, Ibaraki-ken Naka-gun, 311 0133, Japan

Brewery Description:

The Kiuchi Brewery was established in 1823 by Kiuchi Gihei, the headman of Konosu village. His family was collecting rice from farmers as land taxes for the Mito Tokugawa family. He began his brewery with the idea of using the remaining rice stocks in the warehouse to produce sake. In 1996, the company started brewing beer with a capacity of 1,500 barrels per year.



Kiuchi No Shizuku Hitachino Nest

Distilled White Ale

Spirits 1 -

Hitachino Nest White Ale is distilled down to an alcohol content of 30% by volume. It is then matured in oak barrels with the addition of coriander, hops and orange peel for one month. More Hitachino White ale is added and the product is distilled again to an alcohol content of 50% by volume. After the second distillation Kiuchi No Shizuku is matured in oak barrels for six month.

It is then filtered and bottled at a final 43% alcohol by volume 86% Proof.

Product Details			
Style	Distilled Ale	Hitachino	White
Alc./Vol.	43%		

Tasting Notes		
Appearance	Clear.	
Aroma	Aroma of alcohol along with coriander and white ale.	
Flavor	Intense balance of sweet- ness, tartness and acidity.	
Finish	Alcohol warm finish.	

Suggested Food Pairings:

- Sushi or Raw Seafood

- Japanese Cuisine

Available Formats:

- 12 * 200 ml Bottles

Kiuchi Yuzu Wine

Sake & Yuzu WIne Yuzu (citrus aurantium, citrus junos) is a rare hybrid citrus fruit of mysterious provenance grown in China, Tibet but more so in Japan. Its aroma and flavor offer a rare and complex blend of lime, lemon, grapefruit and mandarin orange. While the Yuzu fruit has been historically cultivated as herbal remedy, yuzu has meanwhile become the rage with many chefs of high-end restaurants around the world who rave about the amazingly intense floral citrus fragrance of yuzu. Once opened it keeps about 4 weeks in cold storage. Best serving temperature is like white wine.

Product Details		
Style	Japanese Plum Wine	
Alc./Vol.	8.5%	

Tasting Notes		
Appearance	Clear with an orange under- tone.	
Aroma	Full of citrus flavor- orange and lemon.	
Flavor	Flavors of lime, lemon, and grapefruit with overtones of mandarin orange mingle on the palate with complex notes of mandarin sweet- ness, tangy acidity and lem- ony sharpness challenging all your senses.	

Finish

Citrus tartiness in the finish.

Suggested Food Pairings:

- Black Cod
- Tuna
- Hamachi
- Foie Gras
- Hanger Steak
- Meringue Tarts
- Pineapple Sorbet

Available Formats:

- 12 * 300 ml bottles
- 12 * 500 ml bottles

Kiuchi Umeshu **Distilled Hitachino Nest** White Ale w/ Japanese Ume fruit

Spirits

The base of our Kiuchi Umeshu is Hitachino Nest White Ale. our world-wide award winning and most celebrated Hitachino Nestbeer.

Hitachino Nest White Ale is gently transformed into spirit by triple distillation using a low temperature vacuum distillation still. Kiuchi Umeshu is completed by maturing the distilled Hitachino Nest White Ale on Kiuchi's Japanese ume (plums) for over



six months. It creates a new flavor sensation combining the notes of coriander, hops and orange (Hitachino Nest White Ale) with the unique tartness of Ume fruit.

Product Details		
Style	Spirit w/Japanese Plums	
Alc./Vol.	14.5%	

Tasting Notes				
Fla	Flavor combines notes of coriander hops and orange (Hitachino Nest White Ale) with the unique tartness of Ume fruit			
Legend				
	Beer Collection	1		Cider & Perry
	Keg Collection			Sake & Yuzu WIne
	Real Ale Collec	ction		Mead
	Vintage Collect	tion		Spirits

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Kiuchi Shuzou [Continued]

1257 Konosu, Naka-Machi, Ibaraki-ken Naka-gun, 311 0133, Japan

Available Formats:

- 20 * 200 ml Bottles

Kiuchi Owl "High Ball"

Spirits

Kiuchi Brewery has been distilling whisky since 2016 with the aim to break the boundaries of Japanese Craft Whisky. This year, Kiuchi is releasing "Hitachino Highball". Using the pure water of Hitachino and the unique aromas and flavors of Kiuchi's matured whisky, to present a bold yet crisp version of the popular Japanese alcoholic beverage.

Kiuchi whisky is brewed and distilled 100% at Kiuchi Brewery - genuine Japanese Whisky. The Hitachino Highball is crafted with a careful blend of Spanish Sherry and Japanese Wine barreled selection of 3-year matured whisky. The pure water of Hitachino is used to then dilute the whisky down to this bold yet drinkable strength of Highball (10 % alc./vol.).

Ingredients: Whisky (Malted Barley and Grain), Carbonated Water DISTILLED AND CANNED BY: KIUCHI BREWERY.

Product Details		
Style Japanese whiskey w/soda		
Alc./Vol.	10%	

Tasting Notes		
Appearance	Clear.	
Aroma	Aroma of alcohol along with coriander and white ale.	
Flavor	Intense balance of sweet- ness, tartness and acidity.	
Finish	Alcohol warm finish.	

Available Formats:

- 24 * 355 ml Cans (6 x 4 Packs)



